

**Fitting Connectors on HDF-200 and HDF-400 Cable**

Strip the cable\*



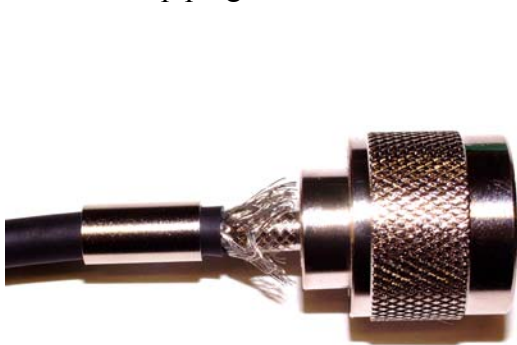
Put the crimp sleeve onto the cable\*\* and pull the braiding back



Put the pin on the inner core and crimp the pin onto the inner core



Put the crimp plug onto the cable and flatten the braiding over the crimp plug



Pull the crimp sleeve over the crimp plug and crimp the crimp sleeve onto the crimp plug



\*Note: When stripping HDF-400 check length of cuts when stripping (See Below).

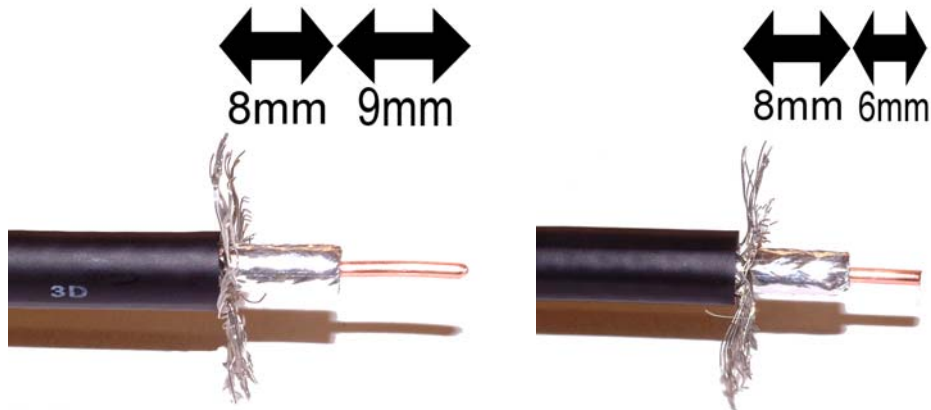
\*\*Note: If putting connector boots on, slide them onto the cable before the crimp sleeve, and then slide the connector boot over the crimp plug after making the cable.

## Stripping Widths For HDF-200 and HDF-400 Cable

### HDF-200

N-Type Plug, N-Type Socket,  
Reverse TNC Plug

SMA Plug, Reverse SMA Plug

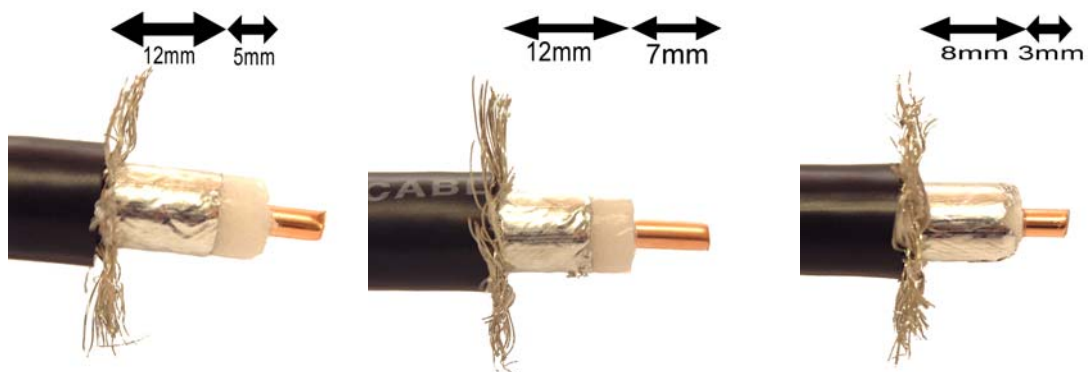


### HDF-400

N-Type Plug

N-Type Socket,  
Reverse SMA Plug

Reverse TNC Plug



## Which Tools To Use

### HDF-200

Connectors	CON-N-TO-200-CRIMP	CON-NSK-200-CRIMP	CON-RSMA-200-CRIMP	CON-SMA-200-CRIMP	CON-RTNC-200-CRIMP
Crimp Tool	TOOL-CR-336G	TOOL-CR-336G	TOOL-CR-336G	TOOL-CR-336G	TOOL-CR-336G
Stripper Tool	TOOL-ST-332D	TOOL-ST-332D	TOOL-ST-332D	TOOL-ST-332D	TOOL-ST-332D

### HDF-400

Connectors	CON-N-TO-400-CRIMP	CON-NSK-400-CRIMP	CON-RSMA-400-CRIMP	CON-RTNC-400-CRIMP
Crimp Tool	TOOL-CR-116L	TOOL-CR-116L	TOOL-CR-116L	TOOL-CR-116L
Stripper Tool	TOOL-ST-322S	TOOL-ST-322S	TOOL-ST-322S	TOOL-ST-322S